

**Amendments to the Claims:**

The listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claims 1-11 (Canceled)

12. (Currently Amended) A disc brake for use with a brake disc, comprising:

a caliper which extends over the brake disc and is attachable to a brake carrier so as to be axially displaceable with respect to the brake disc;

two attachment elements, one of said two attachment elements being a fixed bearing and another being a loose bearing having a sliding bushing, the sliding bushing being inserted into a bore in the caliper, the bore having an internal and/or external contour deviating from a circular shape;

a guide bar is guided in the sliding bushing;

wherein the sliding bushing of the loose bearing is provided with at least one includes a securing element, the at least one securing element being inserted into a recess of the bore such that it axially and rotationally secures the sliding bushing which was mounted in a precisely positioned fashion in a precise position in the bore.

13. (Previously Added) The disc brake of claim 12, wherein the securing element is composed of at least one securing clip, which is pressed into the recess as a component of the sliding bushing under plastic deformation.

14. (Previously Added) The disc brake of claim 13, wherein the securing clip has a convex outer contour when in a position of use.

15. (Previously Added) The disc brake of claim 13, wherein two securing clips are provided, which are each inserted into the recess when in the position of use.

16. (Previously Added) The disc brake of claim 12, wherein in an out of use position, the securing element projects into an inner region of the bore, which region is defined by the cross section of an insertable guide bar.

17. (Previously Added) The disc brake of claim 12, wherein in a position of use in which the securing element is inserted into the recess, the securing element lies outside the region defined by the cross section of the inserted guide bar.

18. (Previously Added) The disc brake of claim 12, wherein the securing element is, after securement, connected integrally to the sliding bushing.

19. (Previously Added) The disc brake of claim 12, wherein the securing element is inserted into the recess in a positively locking manner.

20. (Previously Added) The disc brake of claim 19, wherein the sliding bushing is secured against axial and rotational movement by inserting the securing element into the recess.

21. (Currently Amended) The disc brake of claim 12, wherein in order to form the securing element, the sliding bushing has at least one slit extending in at least one of its two edge regions, and the securing element is manufactured by deforming the region ~~formed between the outer end side and the slit between the at least one slit and a nearest outer end of the sliding bushing.~~

22. (Previously Added) The disc brake of claim 12, wherein the securing element is arranged in the region of the wall of the sliding bushing which has the greatest cross-sectional dimension of the bore.

23. (Currently Amended) A bearing arrangement for a slideable disc brake having a caliper mountable on a carrier, the bearing arrangement comprising:

a fixed bearing;  
a loose bearing, the loose bearing having a sliding bushing;  
a bore formed in the caliper, the sliding bushing being inserted into the bore;

wherein at least one of an internal contour and external contour of the bore deviates from a circular shape and is provided with at least one recess;

the sliding bushing of the loose bearing including ~~at least one~~ a securing element; and

wherein when the sliding bushing is mounted in a precisely positioned fashion in the bore, the ~~at least one~~ securing element extends into the recess of the bore so as to axially and rotationally secure the sliding bushing.

24. (Currently Amended) The disc brake of claim 23, wherein the securing element is ~~composed of~~ ~~at least one~~ a securing clip, which is pressed into the recess as a component of the sliding bushing under plastic deformation.

25. (Currently Amended) The disc brake of claim 23 24, wherein the securing clip has a convex outer contour when in a position of use.

26. (Currently Amended) The disc brake of claim 23 24, wherein two securing clips are provided, which are each inserted into the recess when in the position of use.

27. (Previously Added) The disc brake of claim 23, wherein in an out of use position, the securing element projects into an inner region of the bore, which region is defined by the cross section of an insertable guide bar.

28. (Previously Added) The disc brake of claim 23, wherein in a position of use in which the securing element is inserted into the recess, the securing element lies outside the region defined by the cross section of the inserted guide bar.

29. (Previously Added) The disc brake of claim 23, wherein the securing element is inserted into the recess in a positively locking manner.

30. (Currently Amended) The disc brake of claim 23, wherein in order to form the securing element, the sliding bushing has at least one slit extending in at least one of its two edge regions, and the securing element is manufactured by deforming the region ~~formed between the outer end side and the slit between the at least one slit and a nearest outer end of the sliding bushing.~~